



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4664-5

Job Sheet 185418



Part No: D4664-5

Job Qty: 40 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/26/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 12-11-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Machining-3		U/H 380 15/11/18
100	Hardinge	40 pcs	11/23/18	11/23/18	0.07	2.08	Hardinge		" "
110	QC	40 pcs	11/23/18	11/23/18	0.00	0.00	QC2 Machining-3		" "
120	QC	40 pcs	11/23/18	11/23/18	0.00	0.00	QC8 Machining-3		" "
121	HandFinish	40 pcs	11/23/18	11/23/18	0.00	0.31	HandFinish1		KT 2018-11-29
122	QC	40 pcs	11/23/18	11/23/18	0.00	0.00	QC7-4		D.R 18/11/28
130	Packaging	40 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-2		NOV 28 2018 68
140	QC21-SA	40 Ea	11/23/18	11/23/18	0.00	0.00	QC21		SmB 9-89 m/ary

Part Op Descriptions: 100 - 1-Turn as per Folio and dwg

DAS
21
9-89

NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	1.2800 ft (.032 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	1	42	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.880Inches + 0.000 - 0.030	0.880 0.850	Diameter	
2	Spacer	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	
3	Spacer	0.380Inches ± 0.030	0.410 0.350		

Plex 10/26/18 7:38 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																				
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Date : _____		Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S132125 Part: D4664-5 Job No: 185418 Serial No/Batch: S132125 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 11/28/18 DART AEROSPACE																																																								
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